

**P6.56** The Alaska Pipeline has a design flow rate of  $4.4 \times 10^7$  gallons per day of crude oil at  $60^\circ\text{C}$  (see Fig. A.1). (a) Assuming a galvanized-iron wall, estimate the total pressure drop required for the 800-mile trip. (b) If there are nine equally spaced pumps, estimate the horsepower each pump must deliver.  $D = 48''$

Fig A.1  
+ A.2

crude oil  $60^\circ\text{C}$   $\rho = 860 \text{ kg/m}^3$   $\mu = .004 \text{ kg/ms}$   
 galvanized iron  $\epsilon = .0005 \text{ ft} \Rightarrow \epsilon/D = .0005/4$   
 $= .000125$

Convert metric  $Q = 4.4 \times 10^7 \text{ gal/day} = 1.93 \text{ m}^3/\text{s}$   
 $D = 4' = 1.22 \text{ m}$

$V = Q/A = 1.65 \text{ m/s}$   $Re_D = \frac{\rho V D}{\mu} = 433,000$

equation (6.48)  $f^{-1/2} = 2 \log_{10} \left( \frac{\epsilon/D}{3.7} + \frac{2.51}{Re_D f^{1/2}} \right)$   
 $f = .0149$

(a)  $\Delta h = h_L = f \frac{L}{D} \frac{V^2}{2g}$   $h = \gamma/\delta + z$   
 $\Delta p = 1.85 \times 10^7 \text{ Pa} = 2680 \text{ psi}$   $\Delta z \sim 0$

(b)  $P = Q \frac{\Delta p}{\eta} = 396,000 \text{ W} = 5300 \text{ hp}$   $\frac{W}{746} = \text{hp}$